

Date: Wednesday, 3/14/2007 3:31:22 PM
 User: Kim Johnston

Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 31224 -1		
Estimate Number	: 10175		
P.O. Number	: N/A	Part Number	: D2570
This Issue	: 3/14/2007 S.O. No. : N/A	Drawing Number	: D2570 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 3/14/2007 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 30811	Material	: N/A
		Due Date	: 3/30/2007
Written By	: <u>07.03.15</u>	Qty:	200 500 Um: Each
Checked & Approved By	: <u>07.03.15</u>		
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K		
	J		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M303R0750

303 Round Bar .75"



Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s)
 Material: Ø0.750 AISI 303 SS Rod (M303R0.750)
 Batch M103713

J.F. 1 J.F. 07/03/30

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA198
 Deburr and tumble

J.F. 1 J.F. 07/03/30

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 1 J.F. 07/03/30

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

MS

07/04/03

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

07/04/02 200

Date: Wednesday, 3/14/2007 3:31:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31224

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

20764/05

Job Completion



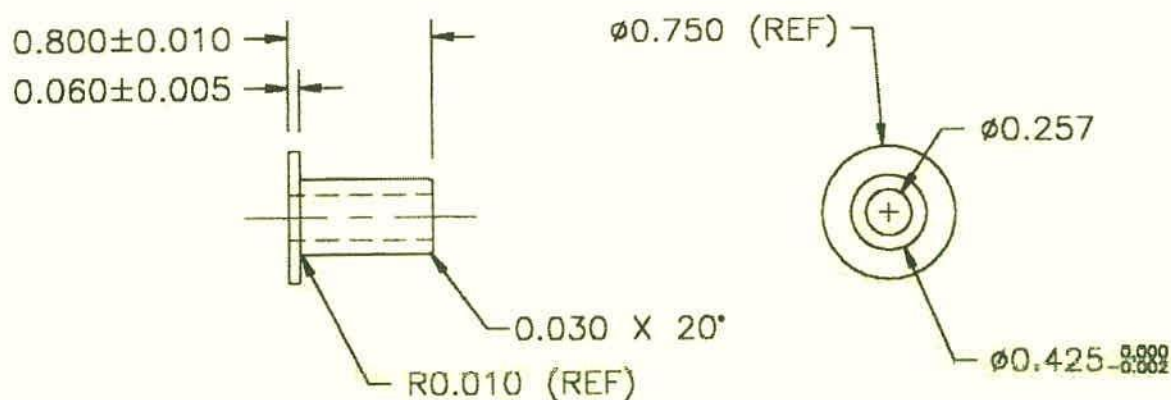
U 07-08-04

DART



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16	TITLE BUSHING		SCALE 1:1

RELEASED
96/09/18 DS



BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: AISI 303 - 0.75 DIA STOCK

Copyright 1996 by DART AEROSPACE LTD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31224

